

卸料板导套

- 钢球衬套用 -

钢球衬套 / 钢球衬套用弹簧

RoHS10 **SGBBW** (厚壁LOCTITE粘接型)

Material SUJ2
Hardness 58HRC~

<MISUMI 独创规格>

d	D	Catalog No.		L
		Type	PD	
17	24	SGBBW	13	30 35
20	28		16	30 35 40
26	34		20	35 40 45 50
31	40		25	45 50 60

RoHS10 **SGBBS** (LOCTITE粘接型)

Material SUJ2
Hardness 58HRC~

<MISUMI 独创规格>

d	Dh4	Catalog No.		L
		Type	PD	
14	18	SGBBS	10	20 25 30
17	22		13	20 25 30
20	26		16	25 30 35
26	31		20	25 30 35 40
31	37		25	35 40

RoHS10 **SGBBH** (LOCTITE粘接型)

Material SUJ2
Hardness 58HRC~

<MISUMI 独创规格>

d	Dh4	Catalog No.		L
		Type	PD	
14	18	SGBBH	10	20 25 30
17	22		13	20 25 30
20	26		16	20 25 30 35
26	31		20	20 25 30 35 40
31	37		25	35 40

Order 订货范例 Catalog No. - L
SGBBW 16 - 35

Alterations 追加加工 Catalog No. - L(LC)
SGBBH 16 - LC25.5 **5 天发货**

Delivery 交货期 **库存品**

隔日上海・广州发货 **P.41**
(17:00前订购的库存品可当日发货。)

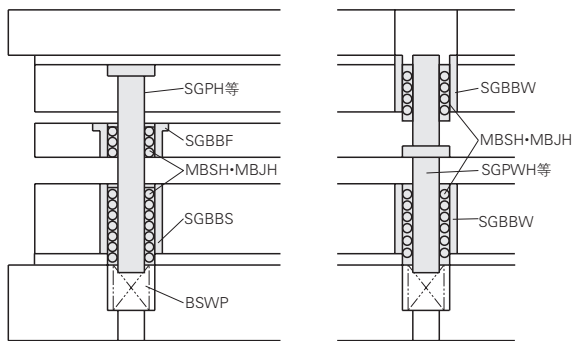
数量 ≥ 201时, 请另询交货期。

Alterations	Code	Spec.																	
LOCTITE 用槽加工	DLC	导套外径用于LOCTITE的槽加工。 * 外径槽数 8.0 ≤ L(LC) ≤ 15.9 → 1个 16.0 ≤ L(LC) ≤ 24.9 → 2个 25.0 ≤ L(LC) ≤ 35.0 → 3个 ⊗ SGBBW・SGBBS不适用																	
变更L尺寸	LC	<table border="1"> <thead> <tr> <th>PD</th> <th>LC</th> <th>公差</th> </tr> </thead> <tbody> <tr> <td>13</td> <td>25.0 ≤ LC < L</td> <td>0</td> </tr> <tr> <td>16</td> <td>30.0 ≤ LC < L</td> <td>0</td> </tr> <tr> <td>20</td> <td>35.0 ≤ LC < L</td> <td>-0.2</td> </tr> <tr> <td>25</td> <td>40.0 ≤ LC < L</td> <td>-0.2</td> </tr> </tbody> </table>	PD	LC	公差	13	25.0 ≤ LC < L	0	16	30.0 ≤ LC < L	0	20	35.0 ≤ LC < L	-0.2	25	40.0 ≤ LC < L	-0.2		
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Example 使用范例

SGBBW 加大壁厚, 提高刚性。

SGBBS SGBBH 可与所有的卸料板导柱组合。(SGBBW也同样如此)



RoHS10

① **MBSH** (高刚性・铝合金钢球衬套)
② **MBJH** (高刚性・树脂钢球衬套)

Material ① A5056 (铝合金)
② POM (聚醚醚树脂)
③ SUJ2 圆球度 0.25 μm

Hardness 62~67HRC

⊗ 模架用导柱用 **P.954**
⊗ 独立导柱用 **P.975**

<MISUMI 独创规格>

D	D1	球径 d	Catalog No.		L
			Type	PD	
13.7	10.3	2	MBSH (铝合金) MBJH (树脂)	10	25 30 35
16.7	13.3	2		13	25 30 35
19.7	16.3	2		16	30 35 40
25.5	20.5	3		20	30 35 40 45
30.5	25.5	3		25	35 40 45 50

Order 订货范例 Catalog No. - L
MBJH 20 - 45

Alterations 追加加工 Catalog No. - L(LC)
MBJH 20 - LC 42 **5 天发货**

Delivery 交货期 **库存品**

隔日上海・广州发货 **P.41**
(17:00前订购的库存品可当日发货。)

数量 ≥ 201时, 请另询交货期。

Alteration	Code	Spec.
LC	LC	变更全长 指定单位1mm 20 ≤ LC < L ⊗ 截面可能残留钢球孔。

RoHS10 **BSWP** (钢球衬套用弹簧)

Material SWP-B

D	D1	d	P	Catalog No.		FL 指定单位5mm
				Type	PD	
11.7	10.5	0.6	5	BSWP (钢球衬套用)	10	30~80
14.9	13.5	0.7	6		13	30~80
18.3	16.5	0.8	12		16	30~90
22.5	20.5	1.0	14		20	35~90
27.9	25.5	1.2	14		25	40~90

Order 订货范例 Catalog No. - FL
BSWP 20 - 80

Delivery 交货期 **库存品**

隔日上海・广州发货 **P.41**
(17:00前订购的库存品可当日发货。)

数量 ≥ 21时, 请另询交货期。

Type	PD	弹簧压紧长度 (mm) / 弹簧常数 (g/mm)																									
		FL (自由长度)																									
BSWP	10	30	35	40	45	50	55	60	65	70	75	80	85	90	4.8	5.4	6.0	6.6	7.2	7.8	8.4	9.0	9.6	10.2	10.8	-	-
		16	14	12	11	9	9	8	7	7	6	6	-	-	4.9	5.4	6.1	6.6	7.2	7.8	8.4	8.9	9.6	10.1	10.7	-	-
	13	17	15	13	11	10	9	8	8	7	7	6	-	-	3.2	3.4	3.7	4.0	4.2	4.5	4.8	5.0	5.3	5.6	5.8	6.1	6.4
		32	26	23	22	20	19	16	15	14	13	12	12	11	-	4.7	5.0	5.3	5.6	5.8	6.0	6.5	7.0	7.4	7.7	8.1	8.5
	20	-	40	35	31	28	26	23	22	20	19	18	16	15	-	-	6.0	6.3	6.6	7.0	7.4	7.9	8.4	8.7	9.0	9.3	9.6
25	-	-	-	-	-	-	-	-	-	-	-	-	-	38	34	30	28	25	24	22	20	19	18	17	-	-	

上段: 压紧长度
下段: 弹簧常数