


卸料板导柱

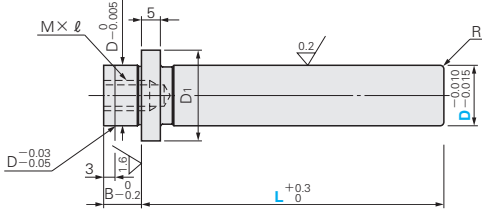
一装卸型一

卸料板导柱


一装卸・双螺纹固定型一



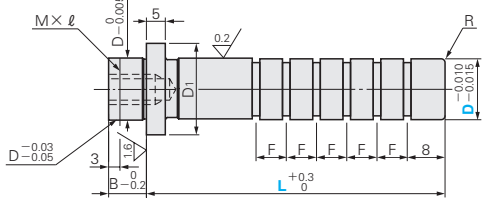
RoHS10
SGPR



☑ 材质 SUJ2
☑ 硬度 58HRC~



RoHS10
SGOR (油槽型)



☑ 材质 SUJ2 ☑ 硬度 58HRC~

| D | 槽数(个) | | | | |
|----|-------|-----|-----|-----|-----|
| | 30~ | 40~ | 60~ | 70~ | 80~ |
| 8 | 2 | 3 | 4 | 5 | - |
| 10 | 2 | 3 | 4 | 5 | 6 |
| 13 | 2 | 3 | 4 | 5 | 6 |
| 16 | 2 | 3 | 4 | 5 | 6 |
| 20 | 2 | 3 | 4 | 5 | 6 |
| 25 | 2 | 3 | 4 | 5 | 6 |

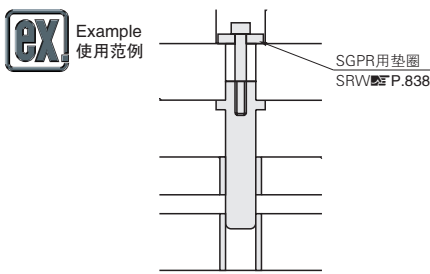
※L(C)30~119.5 →F=8
L120~L(C)max.→F=10

| M×ℓ 螺距 | D ₁ | R | B | Catalog No. | | L | | | | | | | | | | | | | | | |
|----------------|----------------|-----|----|--------------|----|----|----|----|----|----|----|-----|----|----|-----|-----|-----|-----|-----|--|--|
| | | | | Type | D | | | | | | | | | | | | | | | | |
| M5×12 P0.8 | 13 | 1.0 | 8 | SGPR SGOR | 8 | 30 | 40 | 50 | 60 | 70 | | | | | | | | | | | |
| | | | | | | 10 | 30 | 40 | 50 | 60 | 70 | 80 | | | | | | | | | |
| M6×15 P1.0 | 20 | 1.5 | 10 | | 13 | | | | | | 90 | 100 | | | | | | | | | |
| | | | | | | 16 | | | | | | 70 | 80 | 90 | 100 | 110 | 120 | | | | |
| M8×20 P1.25 | 27 | 2.0 | 13 | | 20 | | | | | | | 50 | 60 | 70 | 80 | 90 | 100 | 110 | 120 | | |
| | | | | | | 16 | | | | | | 60 | 70 | 80 | 90 | 100 | | | | | |

Order 订货范例 Catalog No. **SGPR 16 - L 100**


Delivery 交货期 **5** 天发货
 隔日上海・广州发货 P.41
 (17:00前订购的库存品可当日发货。)
 数量≥201时, 请另询交货期。

Alterations 追加加工 Catalog No. **SGPR 16 - L(LC) - (BC・GC・RC)** **5** 天发货
 上海・广州发货
 数量≥101时, 请另询交货期。

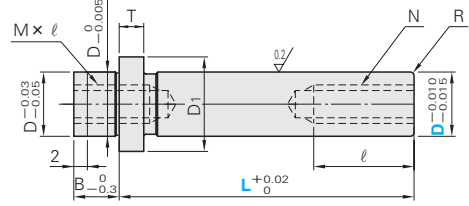


| Alterations | Code | Spec. | | | | | | | | | | | | | | |
|-------------|------------|---|---|----|---|----------|----|-----------|----|------------|----|------------|----|------------|----|------------|
| | LC | 变更全长 30≤LC<L 指定单位0.5mm | | | | | | | | | | | | | | |
| | LC | 变更全长(长型LC) <table border="1" style="font-size: x-small;"> <tr> <th>D</th> <th>LC</th> </tr> <tr> <td>8</td> <td>70<LC≤80</td> </tr> <tr> <td>10</td> <td>80<LC≤100</td> </tr> <tr> <td>13</td> <td>100<LC≤120</td> </tr> <tr> <td>16</td> <td>120<LC≤140</td> </tr> <tr> <td>20</td> <td>120<LC≤140</td> </tr> <tr> <td>25</td> <td>120<LC≤140</td> </tr> </table> | D | LC | 8 | 70<LC≤80 | 10 | 80<LC≤100 | 13 | 100<LC≤120 | 16 | 120<LC≤140 | 20 | 120<LC≤140 | 25 | 120<LC≤140 |
| D | LC | | | | | | | | | | | | | | | |
| 8 | 70<LC≤80 | | | | | | | | | | | | | | | |
| 10 | 80<LC≤100 | | | | | | | | | | | | | | | |
| 13 | 100<LC≤120 | | | | | | | | | | | | | | | |
| 16 | 120<LC≤140 | | | | | | | | | | | | | | | |
| 20 | 120<LC≤140 | | | | | | | | | | | | | | | |
| 25 | 120<LC≤140 | | | | | | | | | | | | | | | |

| Alterations | Code | Spec. | | | | | | | | | | | | | | |
|-------------|------|--|---|-----|--------|------|-----|---------|-------|-----|---------|-------|-----|---------|----|--|
| | BC | 变更B尺寸 指定单位1mm 5≤BC<B M螺纹深度缩短(B-BC)。 | | | | | | | | | | | | | | |
| | GC | 对导柱前端进行 锥度加工。 <table border="1" style="font-size: x-small;"> <tr> <th>D</th> <th>Y</th> </tr> <tr> <td>8</td> <td>8</td> </tr> <tr> <td>10</td> <td>3</td> </tr> <tr> <td>13</td> <td>5</td> </tr> <tr> <td>16</td> <td></td> </tr> <tr> <td>20</td> <td></td> </tr> <tr> <td>25</td> <td></td> </tr> </table> | D | Y | 8 | 8 | 10 | 3 | 13 | 5 | 16 | | 20 | | 25 | |
| D | Y | | | | | | | | | | | | | | | |
| 8 | 8 | | | | | | | | | | | | | | | |
| 10 | 3 | | | | | | | | | | | | | | | |
| 13 | 5 | | | | | | | | | | | | | | | |
| 16 | | | | | | | | | | | | | | | | |
| 20 | | | | | | | | | | | | | | | | |
| 25 | | | | | | | | | | | | | | | | |
| | RC | 变更前端R <table border="1" style="font-size: x-small;"> <tr> <th>D</th> <th>标准R</th> <th>RC(选择)</th> </tr> <tr> <td>8・10</td> <td>1.0</td> <td>1.5・2.0</td> </tr> <tr> <td>13・16</td> <td>1.5</td> <td>2.0・2.5</td> </tr> <tr> <td>20・25</td> <td>2.0</td> <td>2.5・3.0</td> </tr> </table> | D | 标准R | RC(选择) | 8・10 | 1.0 | 1.5・2.0 | 13・16 | 1.5 | 2.0・2.5 | 20・25 | 2.0 | 2.5・3.0 | | |
| D | 标准R | RC(选择) | | | | | | | | | | | | | | |
| 8・10 | 1.0 | 1.5・2.0 | | | | | | | | | | | | | | |
| 13・16 | 1.5 | 2.0・2.5 | | | | | | | | | | | | | | |
| 20・25 | 2.0 | 2.5・3.0 | | | | | | | | | | | | | | |



RoHS10
SGPW



☑ 材质 SUJ2
☑ 硬度 58HRC~

| M×ℓ 螺距 | N 螺距 | ℓ | D ₁ | R | T | B | Catalog No. | | L 指定单位5mm |
|---------------|------------|-------|----------------|-----|---|----|-------------|----|--------------|
| | | | | | | | Type | D | |
| M4×12 P0.7 | M4 P0.7 | 8~13 | 12 | 1.0 | 3 | 8 | SGPW | 8 | 25~70 |
| | | | 14 | | | | | 10 | |
| M5×15 P0.8 | M5 P0.8 | 10~15 | 17 | 1.5 | 5 | 10 | | 13 | 30~75 |
| | | | 23 | | | | | 16 | 40~100 |
| M6×15 P1.0 | M6 P1.0 | 16~21 | 27 | 2.0 | 5 | 13 | | 20 | 60~120 |
| | | | 32 | | | | | 25 | |

Order 订货范例 Catalog No. **SGPW 10 - L 55**

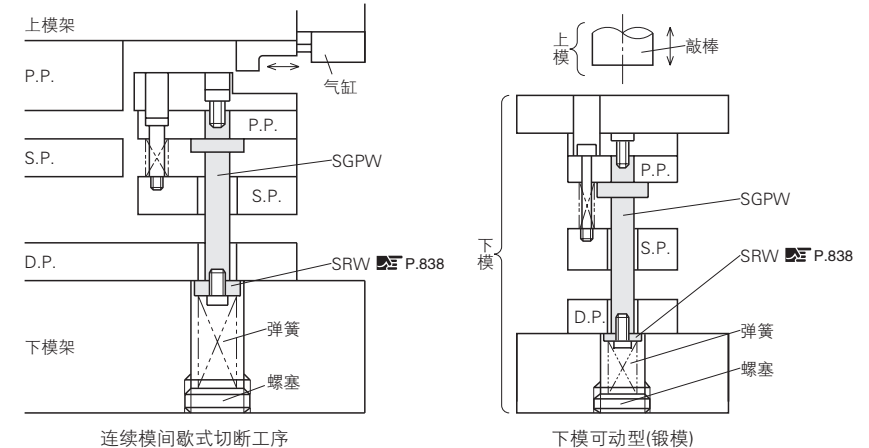
Delivery 交货期 **5** 天发货
 上海・广州发货
 数量≥101时, 请另询交货期。

Alterations 追加加工 Catalog No. **SGPW 10 - L(LC) - (BC)**

| Alteration | Code | Spec. |
|------------|------|---|
| | LC | 变更全长 D 8~13 25≤LC<L D 16~25 (Lmin.-5)≤LC<L 指定单位0.5mm |

| Alteration | Code | Spec. |
|------------|------|---|
| | BC | 变更B尺寸 指定单位1mm 5≤BC<B M螺纹深度缩短(B-BC)。 |

Example 使用范例
 请用于从凹模侧抬起凸模固定板方式的模具。



ストリッパ
ガイドピン・ソケット

导柱料
板
导套