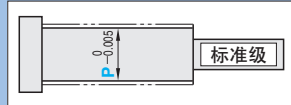


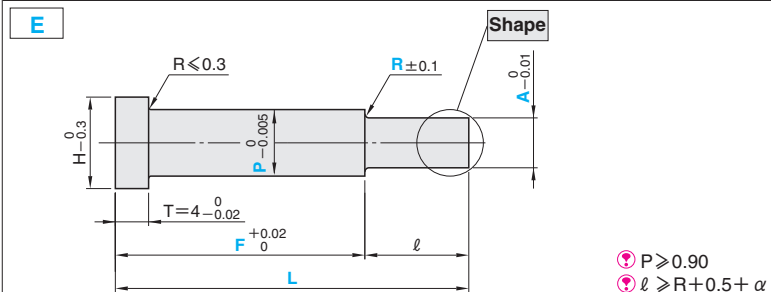
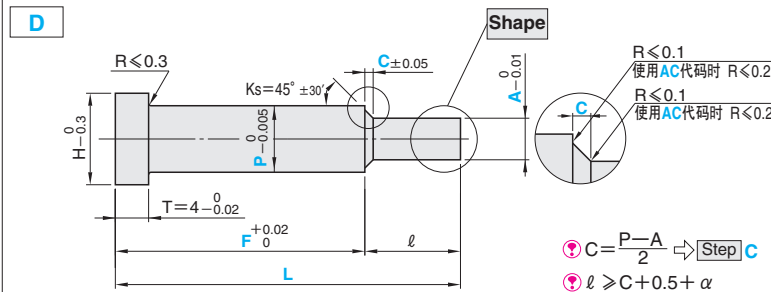
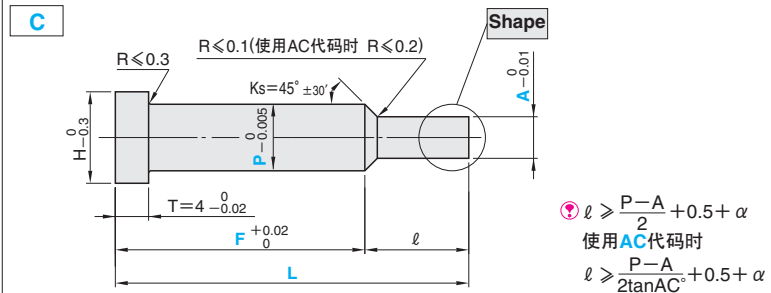
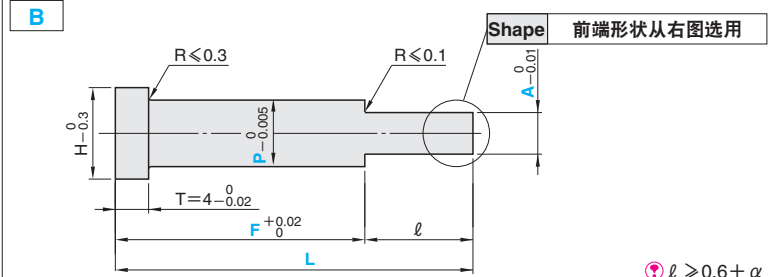
# 无锥度一阶型芯 (无拔模斜度型芯)

- 轴径(P)0.01mm指定型 -

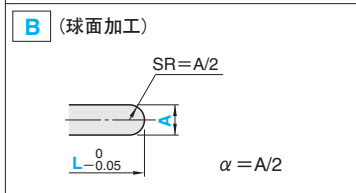
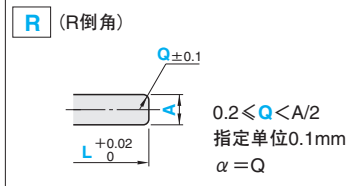
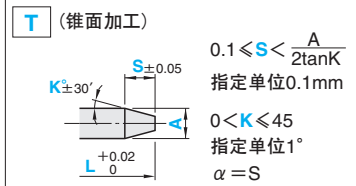
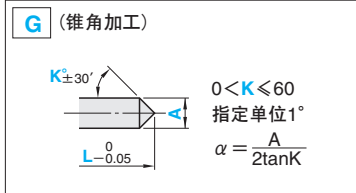
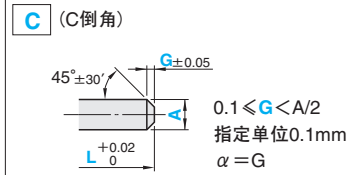
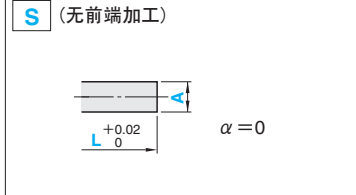


	RoHS10	<b>材质</b> <b>硬度</b>	<b>型号</b> Type Step Shape		
	SKH51 58~60HRC	CPHBS—		B	S
	SKD61 48~52HRC	CPPBS—		C D	G T
NAK80 37~43HRC	CPKBS—		E	R B	

### Step (台阶形状) 从下图B~E中选择



### Shape (前端形状)



H	型号				指定单位0.01mm						指定单位0.1mm		l max.		
	Type	Step	Shape	No.	L		F		A		C	R			
3	CPHBS— CPPBS— CPKBS— (P<15.99)	B	C	1	12.00	100.00	10.00	L-ℓ min.	1.00	P>A	C < P-A/2 且 0.1 < C < 4.0	R < P-A/2 且 R > 0.2	ℓ < 10×A 且 ℓ < 35		
2															
4				1.5										0.80 ~ 0.99	0.50
5				2										1.00 ~ 1.49	
6				2.5										1.50 ~ 1.99	0.70
7				3										2.00 ~ 2.49	
8				3.5										2.50 ~ 2.99	1.00
9				4										3.00 ~ 3.49	
10				4.5										3.50 ~ 3.99	1.50
11				5										4.00 ~ 4.49	
15				5.5										4.50 ~ 4.99	2.00
18				6										5.00 ~ 5.49	
21				6.5										5.50 ~ 5.99	5.00
25				7										6.00 ~ 6.49	
				8										6.50 ~ 6.99	仅 CPHBS 150.00
				10										7.00 ~ 7.99	
				13										8.00 ~ 9.99	
				16										10.00 ~ 12.99	
				20										13.00 ~ 15.99	
				30.00										16.00 ~ 19.99	28.00

[Step] E时, No.1规格0.90 ≤ P < 0.99

Order 订货范例

型号 - L - P - F - A - C·R - 前端尺寸 (K·S·G·Q)

CPHBS—CC 6 - 52.30 - P5.56 - F42.50 - A4.60 - G1.0

CPPBS—BS 4 - 45.55 - P3.98 - F40.00 - A3.50

CPKBS—ER 6.5 - 55.65 - P6.23 - F42.35 - A4.50 - R0.5 - Q0.5

Delivery 交货期 **3** 天发货

上海·广州发货

数量 ≥ 20时, 请另询交货期。

Alterations 追加加工

型号 - L - P - F - A(AAC) - C(CVC)-R(RE) - K·S·G·Q - (KC·WKC...etc.)

CPHBS—DS 5 - 50.00 - P4.89 - F38.00 - A2.00 - C0.3

CPPBS—DC 6 - 65.00 - P5.75 - F55.00 - A3.50 - C0.5

G0.5 - TRN

KC3.0 - TC3.0

追加加工详情 P.508

Alterations	Code	Spec.
	KC	加工单止转面 P/2 < KC < H/2
	WKC	加工平行双止转面 P/2 < WKC < H/2
	KAC KBC	加工指定尺寸平行双止转面 P/2 < KAC < H/2 KBC尺寸指定单位0.1mm KAC < KBC < H/2
	RKC	加工直角双止转面 P/2 < RKC < H/2
	DKC	加工三止转面 P/2 < DKC < H/2
	SKC	加工四止转面 P/2 < SKC < H/2
	KGC	按指定角度加工双止转面 P/2 < KGC < H/2 AG指定单位1° 0 < AG < 360
	KTC	加工120°等分 三止转面 P/2 < KTC < H/2

Alterations	Code	Spec.
	HC	变更肩部直径 HC尺寸指定单位0.1mm P < HC < H
	HCC	变更肩部直径(精密) HCC尺寸指定单位0.1mm P + 0.5 < HCC < H - 0.3
	TC	变更肩部厚度 TC尺寸指定单位0.1mm 1.5 < TC < 4 (L, F为指定尺寸) 4 - TC < Lmax. - L
	TRN	加工肩部装配工艺槽 (装配时安装孔无需倒角)
	AC	通常可将角度指定为标准Ks=45° AC角度指定单位1° [Step] 仅适用于C·D 30 < AC < 60 [Step] D时: C < 1.0, A + 2(C × tan AC) < P