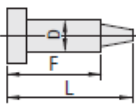
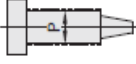
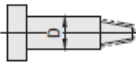
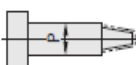
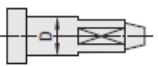
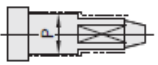
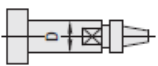
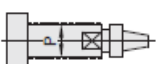


階段式成形銷

| Type                                                                                                              | Group           | Head Thickness | Tolerance      |           |         | Material             |                      |             |             |                 |                   |          |          |     | Page |
|-------------------------------------------------------------------------------------------------------------------|-----------------|----------------|----------------|-----------|---------|----------------------|----------------------|-------------|-------------|-----------------|-------------------|----------|----------|-----|------|
|                                                                                                                   |                 |                | Shaft Diameter | Tip Part  | Length  | SKH51 Equivalent     | SKD61 Equivalent     | NAK80       | DH2F        | STAVAX Hardened | PROVA400 Hardened | SUS440C  | MAS1C    |     |      |
| 一段成形銷<br>軸徑固定<br>                | Extra Precision | 4mm (T4)       | 0/-0.003       | ±0.005    | +0.01/0 | CPM-1□□              | -                    | -           | -           | -               | -                 | -        | -        | 497 |      |
|                                                                                                                   |                 |                |                |           |         | Tip ShortS-CPM-1□□   | -                    | -           | -           | -               | -                 | -        | -        | 501 |      |
|                                                                                                                   | Precision       |                | 0/-0.005       | ±0.005    | +0.01/0 | CPV-1□□              | CPZ-1□□              | -           | -           | -               | -                 | -        | -        | 503 |      |
|                                                                                                                   |                 |                |                |           |         | Tip Short S-CPV-1□□  | Tip Short S-CPZ-1□□  | -           | -           | -               | -                 | -        | -        | 507 |      |
|                                                                                                                   | Standard        |                | 0/-0.005       | ±0.01     | +0.02/0 | CPH-1□□              | CPP-1□□              | CPK-1□□     | CPG-1□□     | CPEH-1□□        | CPRH-1□□          | CPW-1□□  | CPY-1□□  | 511 |      |
|                                                                                                                   |                 |                |                |           |         | Tip ShortS-CPH-1□□   | ShortS-CPP-1□        | -           | -           | -               | -                 | -        | -        | 515 |      |
|                                                                                                                   |                 |                | -0.01/-0.02    | ±0.015    |         | CPX-1□□              | CPD-1□□              | CPN-1□□     | CPF-1□□     | CPTH-1□□        | CPQH-1□□          | -        | CPA-1□□  | 519 |      |
|                                                                                                                   |                 |                |                |           |         | Tip Short S-CPX-1□□  | Tip Short S-CPD-1□□  | -           | -           | -               | -                 | -        | -        | 523 |      |
| -                                                                                                                 |                 | CPDJ-1□□       |                |           |         | -                    | -                    | -           | -           | -               | -                 | -        | -        |     |      |
| 6・8mm (JIS)                                                                                                       | -0.01/-0.02     | ±0.015         | -              | CPDJ-1□□  | -       | -                    | -                    | -           | -           | -               | -                 | -        |          |     |      |
| 一段成形銷<br>軸徑固定<br>              | Extra Precision | 4mm (T4)       | 0/-0.003       | ±0.005    | +0.01/0 | CPMB-1□□             | -                    | -           | -           | -               | -                 | -        | -        | 499 |      |
|                                                                                                                   |                 |                |                |           |         | Tip Short S-CPMB-1□□ | -                    | -           | -           | -               | -                 | -        | -        | -   | 501  |
|                                                                                                                   | Precision       |                | 0/-0.005       | ±0.005    | +0.01/0 | CPVB-1□□             | CPZB-1□□             | -           | -           | -               | -                 | -        | -        | 505 |      |
|                                                                                                                   |                 |                |                |           |         | Tip Short S-CPVB-1□□ | Tip Short S-CPZB-1□□ | -           | -           | -               | -                 | -        | -        | 507 |      |
|                                                                                                                   | Standard        |                | 0/-0.005       | ±0.01     | +0.02/0 | CPHB-1□□             | CPPB-1□□             | CPKB-1□□    | CPGB-1□□    | CPEHB-1□□       | CPRHB-1□□         | CPWB-1□□ | CPYB-1□□ | 513 |      |
|                                                                                                                   |                 |                |                |           |         | Tip Short S-CPHB-1□□ | Tip Short S-CPPB-1□□ | -           | -           | -               | -                 | -        | -        | 515 |      |
|                                                                                                                   |                 |                | -0.01/-0.02    | ±0.015    |         | CPXB-1□□             | CPDB-1□□             | CPNB-1□□    | CPFB-1□□    | CPTHB-1□□       | CPQHB-1□□         | -        | CPAB-1□□ | 521 |      |
|                                                                                                                   |                 |                |                |           |         | Tip Short S-CPXB-1□□ | Tip Short S-CPDB-1□□ | -           | -           | -               | -                 | -        | -        | 523 |      |
| -                                                                                                                 |                 | CPDJB-1□□      |                |           |         | -                    | -                    | -           | -           | -               | -                 | -        | -        |     |      |
| 6・8mm (JIS)                                                                                                       | -0.01/-0.02     | ±0.015         | -              | CPDJB-1□□ | -       | -                    | -                    | -           | -           | -               | -                 | -        |          |     |      |
| 一段成形銷－前端LAP處理<br>軸徑固定<br>      | Standard        | 4mm (T4)       | 0/-0.005       | ±0.01     | +0.02/0 | L-CPH-1□□            | -                    | -           | -           | -               | -                 | -        | -        |     |      |
|                                                                                                                   |                 |                | -0.01/-0.02    | ±0.015    |         | -                    | L-CPD-1□□            | -           | -           | -               | -                 | -        | -        |     |      |
| 一段成形銷－前端LAP處理<br>軸徑指定<br>      | Standard        | 4mm (T4)       | 0/-0.005       | ±0.01     | +0.02/0 | L-CPHB-1□□           | -                    | -           | -           | -               | -                 | -        | -        |     |      |
|                                                                                                                   |                 |                | -0.01/-0.02    | ±0.015    |         | -                    | L-CPDB-1□□           | -           | -           | -               | -                 | -        | -        |     |      |
| 附逃氣孔一段成形銷<br>－切面－<br>軸徑固定<br>  | Precision       | 4mm (T4)       | 0/-0.005       | ±0.005    | +0.01/0 | GW□-CPV-1□□          | -                    | -           | -           | -               | -                 | -        | -        |     |      |
|                                                                                                                   | Standard        |                | 0/-0.005       | ±0.01     | +0.02/0 | GW□-CPH-1□□          | -                    | -           | -           | -               | -                 | -        | -        |     |      |
|                                                                                                                   |                 |                | -0.01/-0.02    | ±0.015    |         | GW□-CPX-1□□          | -                    | -           | -           | -               | -                 | -        | -        |     |      |
| 附逃氣孔一段成形銷<br>－切面－<br>軸徑指定<br>  | Precision       | 4mm (T4)       | 0/-0.005       | ±0.005    | +0.01/0 | GW□-CPVB-1□□         | -                    | -           | -           | -               | -                 | -        | -        |     |      |
|                                                                                                                   | Standard        |                | 0/-0.005       | ±0.01     | +0.02/0 | GW□-CPHB-1□□         | -                    | -           | -           | -               | -                 | -        | -        |     |      |
|                                                                                                                   |                 |                | -0.01/-0.02    | ±0.015    |         | GW□-CPXB-1□□         | -                    | -           | -           | -               | -                 | -        | -        |     |      |
| 附逃氣孔一段成形銷<br>－端圓頭－<br>軸徑固定<br> | Extra Precision | 4mm (T4)       | 0/-0.003       | ±0.005    | +0.01/0 | GV-CPM-1□□           | -                    | -           | -           | -               | -                 | -        | -        | 527 |      |
|                                                                                                                   | Precision       |                | 0/-0.005       | ±0.005    | +0.01/0 | GV-CPV-1□□           | GV-CPZ-1□□           | -           | -           | -               | -                 | -        | -        | 529 |      |
|                                                                                                                   | Standard        |                | 0/-0.005       | ±0.01     | +0.02/0 | GV-CPH-1□□           | GV-CPP-1□□           | GV-CPK-1□□  | GV-CPG-1□□  | -               | -                 | -        | -        | 531 |      |
|                                                                                                                   |                 |                | -0.01/-0.02    | ±0.015    |         | GV-CPX-1□□           | GV-CPD-1□□           | GV-CPN-1□□  | GV-CPF-1□□  | -               | -                 | -        | -        | 531 |      |
| 附逃氣孔一段成形銷<br>－端圓頭－<br>軸徑固定<br> | Extra Precision | 4mm (T4)       | 0/-0.003       | ±0.005    | +0.01/0 | GV-CPMB-1□□          | -                    | -           | -           | -               | -                 | -        | -        | 527 |      |
|                                                                                                                   | Precision       |                | 0/-0.005       | ±0.005    | +0.01/0 | GV-CPVB-1□□          | GV-CPZB-1□□          | -           | -           | -               | -                 | -        | -        | 529 |      |
|                                                                                                                   | Standard        |                | 0/-0.005       | ±0.01     | +0.02/0 | GV-CPHB-1□□          | GV-CPPB-1□□          | GV-CPKB-1□□ | GV-CPGB-1□□ | -               | -                 | -        | -        | 533 |      |
|                                                                                                                   |                 |                | -0.01/-0.02    | ±0.015    |         | GV-CPXB-1□□          | GV-CPDB-1□□          | GV-CPNB-1□□ | GV-CPFB-1□□ | -               | -                 | -        | -        | 533 |      |

※公差範圍代表值,依據全長而公差範圍會1mm~10mm